


Amendments to the Claims:

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1. (Cancelled)
 2. (Currently Amended) The method of claim + **13** wherein the polyester film is a bi-axially oriented metallised polyester film.
 3. (Currently Amended) The method of claim + **13** wherein the liner **laminate** is preheated prior to its application to the paper sheet.
 4. (Currently Amended) The method of claim + **13** wherein the liner **laminate** is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.
 5. (Currently Amended) The method of claim + **13** wherein the liner **laminate** is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.
 6. (Cancelled)
 7. (Cancelled)
 8. (Cancelled)
 9. (Cancelled)
 10. (Cancelled)
 11. (Cancelled)
 12. (Cancelled)
 13. (New) A method of forming a laminated material on a continuous basis, comprising the steps of:
 - (a) corrugating a paper sheet at a temperature range of approximately 130°C to approximately 170°C; and
 - (b) within approximately 5 minutes of formation of the corrugated paper sheet, applying a liner laminate to one side of the corrugated paper sheet on a continuous basis, the liner laminate comprising a substrate paper layer, a metallised layer and a polyester film which is on the exterior of the laminated material, the polyester film having a melting point of approximately 120°C before a pre-treatment, and opposed sides which are each pre-treated from one of a chemical treatment and a corona treatment, the pre-treatment of the sides of the polyester film being adapted to impart

an increased melting point and increased adhesion properties to the polyester film.

14. (New) The method of Claim 13 wherein the corrugated paper sheet and the liner laminate are applied to each other within approximately 60 seconds of the formation of the corrugated paper sheet.